

**Garant****Indexable insert for turning VBMT 110304, for finish machining, Grade: HB7140-2****Order data**

Order number	261144 HB7140-2
GTIN	4067263329800
Item class	21G

**Technical description**

Cutting conditions	heavily interrupted
Main application	M
Grade	HB7140-2
Chip breaker	VS
Feed f	0.1 - 0.3 mm/rev.
Coating	coated
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Cutting depth $a_p$	0.2 - 1.5 mm
ISO code indexable insert	VBMT110304

Cutting speed $v_c$ main application	70 - 230 m/min
Corner radius	0.4 mm
Tool material	Carbide
Type of product	Indexable insert for turning